

## ABSTRACT OF DISCLOSURE

The invention provides a double-faced image formation system that prevents transfer and adhesion of a lubricant to an image retaining conveyer and an intermediate transfer part. The system is provided with, on a return path for reversing and conveying a sheet having toner images fixed on one side thereof, a front face electrifying unit and a rear face electrifying unit. Oil adhered on the rear face of the sheet in a fixation unit by the rear face electrifying unit is electrified to a negative polarity, and the oil adhered on the rear face is made impossible to transfer to an intermediate transfer belt. The oil adhered on the front face of the sheet in the fixation unit by the front face electrifying unit is electrified to a positive polarity, and the oil adhered on the front face is made impossible to transfer to a secondary transfer conveyance belt.